

Wire EDM used to cut complex shapes with a high degree of accuracy. This process can be used with all types of metals from aluminum and brass to carbide and inconel.

## Serving East Texas Since 1993

For over a quarter of a century, Longview Production Associates has been assisting area businesses with metal working projects from simple to complex. Our array of machines provides a high degree of flexibility. With large table spaces, vertical and horizontal CNC milling centers, CNC lathes, and wire EDM, we can probably help with your project.

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# Longview Production Associates

## CNC Machining Wire EDM



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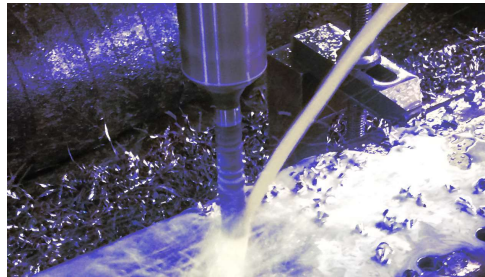
## Wire EDM

Wire EDM is excellent in cases where parts are made from hard materials, require a high degree of accuracy, are made into complex shapes, or some combination of those factors. It can handle projects from the very small to the relatively large.

*Ideal for cutting keyways and tapered dimensions.*

### Wire EDM

Hard Material  
Complex Shapes  
High Degree of Accuracy



## CNC Machining

Our milling capability includes six vertical mills and two horizontal mills. Both of the horizontal mills and two of the vertical mills include 4<sup>th</sup> axis capability.

Table sizes and travel ranges vary, with the largest travel ranges given below:

Maximum X travel:	102"
Maximum Y travel:	35"
Maximum Z travel:	33"

We also utilize 14 CNC lathes, handling parts that can range in diameter from 1/8" to 51". The largest machine has a swing of 51" (27.5" over cross slide), with 96" between centers.



## We can help with your next machining project!

### Wire EDM

Hard Material  
Complex Shapes  
High Degree of Accuracy

### CNC Machining

Industrial Table Space  
4-Axis Horizontal  
4-Axis Vertical  
CNC Lathe Work

### Conventional

Conventional Mill and Lathe Projects



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